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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/577,181	04/25/2006	Markus Hartmann	HH309KFM	1427
10037	7590	11/26/2008	EXAMINER	
MILDE & HOFFBERG, LLP			YI, STELLA KIM	
10 BANK STREET				
SUITE 460			ART UNIT	PAPER NUMBER
WHITE PLAINS, NY 10606			1791	
			MAIL DATE	DELIVERY MODE
			11/26/2008	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Office Action Summary	Application No.	Applicant(s)	
	10/577,181	HARTMANN ET AL.	
	Examiner	Art Unit	
	Stella Yi	1791	

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

- 1) Responsive to communication(s) filed on 06 October 2008.
- 2a) This action is **FINAL**. 2b) This action is non-final.
- 3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

- 4) Claim(s) 1-20 is/are pending in the application.
- 4a) Of the above claim(s) 5-20 is/are withdrawn from consideration.
- 5) Claim(s) _____ is/are allowed.
- 6) Claim(s) 1-4 is/are rejected.
- 7) Claim(s) _____ is/are objected to.
- 8) Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

- 9) The specification is objected to by the Examiner.
- 10) The drawing(s) filed on _____ is/are: a) accepted or b) objected to by the Examiner.
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

- 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
- a) All b) Some * c) None of:
1. Certified copies of the priority documents have been received.
 2. Certified copies of the priority documents have been received in Application No. _____.
 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

* See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

- | | |
|--|---|
| 1) <input checked="" type="checkbox"/> Notice of References Cited (PTO-892) | 4) <input type="checkbox"/> Interview Summary (PTO-413) |
| 2) <input type="checkbox"/> Notice of Draftsperson's Patent Drawing Review (PTO-948) | Paper No(s)/Mail Date. _____ . |
| 3) <input type="checkbox"/> Information Disclosure Statement(s) (PTO/SB/08) | 5) <input type="checkbox"/> Notice of Informal Patent Application |
| Paper No(s)/Mail Date _____ . | 6) <input type="checkbox"/> Other: _____ . |

DETAILED ACTION

Election/Restrictions

1. Applicant's election without traverse of Group I, claims 1-4 in the reply filed on October 6, 2008 is acknowledged.
2. Claims 5-20 are withdrawn from further consideration pursuant to 37 CFR 1.142(b) as being drawn to a nonelected invention, there being no allowable generic or linking claim. Election was made **without** traverse in the reply filed on October 6, 2008.

Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless –

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

3. Claims 1 and 4 are rejected under 35 U.S.C. 102(b) as being anticipated by BRESSAN (EP 0303576).

Regarding claim 1, BRESSAN discloses a process for producing a thermoplastics plate comprising at least one smooth edge by:
mixing a thermoplastic in an extruder (Col.4, lines 27-34; Figure 1A);
extruding the plastic using a slot die to give a flat plastics web (Col.4, lines 35-44; Figure 1A and 1B);
cooling and calibrating the plastics web on a calendar roll pair (Col.4, lines 45-51; Figure 1A);

drawing off the plastics web (Col.1, lines 4-15);
side edge of the plastics web is heated after calibration to at least a melting temperature (Col.2, lines 5-7) while the adjacent peripheral surface areas are maintained at a temperature below the softening point by cooling (Col.4, line 59 through Col.5, line 18).

Regarding claim 4, BRESSAN discloses longitudinally cutting the sides of the plastic web along the edges prior to heating the side edges (Col.2, lines 35-48).

Claim Rejections - 35 USC § 103

4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

5. Claim 2 is rejected under 35 U.S.C. 103(a) as being unpatentable over BRESSAN (EP 0303576) as applied to claim 1 above, and in further view of SALHOFER (3,429,959).

The teachings of BRESSAN are applied as described above for claim 1.

Regarding claim 2, BRESSAN does not explicitly disclose a hard PVC as the thermoplastic material. However, SALHOFER discloses a method of making foils of thermoplastic synthetic materials such as hard PVC by continuously extruding a wide web of said synthetic hard PVC (Abstract; Col.1, lines 40-44). Therefore, it would have been obvious to one of ordinary skill in the art at the time of the invention to have

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extruded the hard PVC plastic web of SALHOFER using the method of BRESSAN to produce a thermoplastic plate since BRESSAN's method is used for production of plastic materials and would avoid deformation of the general flatness and straightness of the edges of the thermoplastic plate (BRESSAN-Col.1, lines 44-50).

6. Claim 3 is rejected under 35 U.S.C. 103(a) as being unpatentable over BRESSAN (EP 0303576) as applied to claim 1 above, and in further view of PURVIS et al. (4,120,833).

The teachings of BRESSAN are applied as described above for claim 1.

Regarding claim 3, BRESSAN does not explicitly disclose an integral foam plate or board. However, PURVIS et al. discloses that polyvinyl chloride foam is an attractive thermoplastic material from which to form shaped articles as it has good physical properties, it is inert to a large number of chemicals and burns only with difficulty (Col.1, lines 15-18). Therefore, it would have been obvious to one of ordinary skill in the art to have replaced the thermoplastic material of BRESSAN with the polyvinyl chloride foam of PURVIS et al. for the predictable result of forming a thermoplastic plate having chemical inertness, good physical properties, and resistance to burning.

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Stella Yi whose telephone number is 571-270-5123.

The examiner can normally be reached on Monday - Thursday from 8:00 AM to 5:00 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Christina Johnson can be reached on 571-272-1176. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

SY

/Matthew J. Daniels/

Primary Examiner, Art Unit 1791

11/24/08